



Pulsar Series

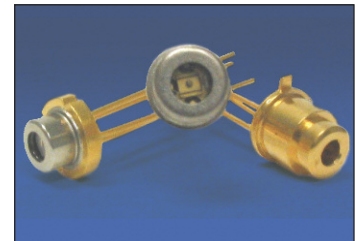
Capacitive Discharge Projection Welding System

The Pulsar Series capacitor discharge welding power supplies, combined with model KN-II weld heads provide dependable, field proven system solutions for hermetic sealing of microelectronic packages and joining of a variety of metal parts. The Pulsar Series offers a broad range of precision power choices and can be easily integrated into atmospheric enclosures to ensure high yield hermetic sealing results.

KEY FEATURES

- Capacitor discharge (CD) technology supplies short, high energy welding pulses which localize heat in the weld zone, reducing heat build-up in sensitive microelectronic packages.
- Wide range of models offer from 1000-9000 joules of energy. Hermetically seal diverse packages ranging from the smallest TO, UM and HC styles to hybrids up to 5 linear inches (127 mm) depending on package design.
- “Weld inhibit” function accepts input from atmospheric enclosure instruments, such as oxygen analyzers and moisture monitors for integrated process control.
- “Weld fire” lockout monitors the capacitor bank charge and prevents firing if the energy level differs from the set point, ensuring repeatable weld pulses.
- Efficient stored energy design provides stable, consistent output pulses which are not affected by AC input power fluctuations.
- Single Phase AC Power

TYPICAL APPLICATIONS



PROJECTION WELDING SYSTEM – DESIGN AND OPERATIONS

- Straightforward operation and control is easy to learn and understand.
- All weld parameters are accessed, set, and displayed on the front panel of the SS-1 Weld Head Controller.
- Optimized digital control of charging and discharging rates decreases cycle times.
- KN-II Weld Head provides fast follow-up allowing for complete metal fusion without weld splatter.
- Standard one-inch (25.4 mm) diameter electrodes for KN-II Single Range weld head and two-inch (50.4 mm) diameter electrodes for KN-II Dual Range weld heads. Custom designed electrodes and holders are available to suit your application.
- Two anti-tie-down palm buttons safely initiate the weld cycle (foot switch optional).
- Adjustable electrode approach pressure and speed guarantee safe handling and avoid damage to fragile parts.
- Weld pressure, forge time and hold time are adjustable over a wide range of settings.

TECHNICAL SPECIFICATIONS

	P-1000	P-3000	P-6000	P-9000
Energy range	1-999 J	100 - 3000 J	100 - 6000 J	100 - 9000 J
Capacitance	Calibration set	9300 uF	18600 uF	27,900 uF
Maximum potential	430 VDC max	50 - 800 VDC	50 - 800 VDC	50 - 800 VDC
Input voltage	90 - 138 VAC or 180 - 264 VAC 50/60 Hz	Single phase, 208/240/480 VAC 50/60 Hz		
Input current	15 A	Adjustable between 15 - 30 A 50/60 Hz		
Circuitry	All solid-state/charge and discharge			
Control circuit protection	Zener-referenced closed-loop circuit			
Weld transformer	High-efficiency matched weld transformer			
Energy repeatability	5% of energy set point			

KN-II WELD HEAD

Forge force	
Single range	Adjustable between 120 - 1200 lbs. (534 - 5340 newtons)
Dual range	Adjustable between 120 - 4000 lbs. (534 - 18000 newtons)
Stroke	47 mm (1.875 in) standard, 100 mm (4 in) optional, custom lengths available
Electrode holders	Quick change
Alignment	Zero alignment die set
Kinetic expander	Expansion >6.4 mm (0.25 in)

SS-1PNEUMATIC WELD HEAD CONTROLLER

Approach time	Adjustable from 50 msec to 3 seconds
Forge time	Adjustable from 50 msec to 3 seconds
Hold time	Adjustable from 50 msec to 3 seconds
Weld initiate circuit	Automatic
Locking regulators	Adjustable from 10 psi (72 kpa) to 120 psi (827 kpa)
Cycle status	Visual illuminated indicators

WEIGHT & DIMENSIONS

	P-1000	P-3000/P-6000/P-9000	Controller
Dimensions (L x W x H)	11.5 in x 9.9 in x 13.8 in (29 cm x 25 cm x 35 cm)	34.0 in x 22.0 in x 16.0 in (86 cm x 56 cm x 41 cm)	12 in x 15 in x 24 in (30.5 cm x 38.0 cm x 61.0 cm)
Weight	Depends on options selected; contact factory		



1820 S. Myrtle Ave. • Monrovia, CA 91016 US
 T: (626) 303-5676 • F: (626) 358-8048
info@amadamiyachi.com • www.amadamiyachi.com
 ISO 9001 Certified Company • 24/7 Repair Service: 1-866-751-7378

AMADA MIYACHI AMERICA, INC.

AMERICAS
 Amada Miyachi
 America Midwest
 Wixom, MI 48393
 T: (248) 313-3078
midwestsales@amadamiyachi.com

Amada Miyachi do
 Brasil Ltda.
 Sao Paulo, Brasil
 T: +55-11-4193-3607
antonio.ruiz@amadamiyachi.com

EUROPE
 Amada Miyachi
 Europe GmbH
 Puchheim, Germany
 T: +49 (0) 89 83 94 030
infode@amadamiyachi.eu

ASIA
 Amada Miyachi Co., Ltd.
 Noda, 278-0016 Japan
 T: +81-4-7125-6177
sales@miyachi.com

Amada Miyachi
 Shanghai, Co., Ltd.
 Shanghai, China
 T: +86-21-6448-6000
zqzhang@msc.miyachi.com

Amada Miyachi
 Korea Co., Ltd.
 Gyeonggi-do, Korea
 T: +82-31-8015-6810
dykim@mkc.miyachi.com

Amada Miyachi
 Taiwan Co., Ltd.
 Taipei, Taiwan R.O.C.
 T: 886-2-2397-4778
keigaku@miyachi.com

Amada Miyachi
 (Thailand) Co., Ltd.
 Samutprakarn, Thailand
 T: +66-2751-9337-8
info@mtl.miyachi.com

Amada Miyachi
 Vietnam Co., Ltd.
 Ho Chi Minh City, Vietnam
 T: +84-8-3771-7972

Amada Miyachi
 India Pvt., Ltd.
 Bangalore, Karnataka
 T: 080-4092-1749 & 3549
info@miyachiindia.com

Amada Miyachi
 America Mexico
 El Paso, TX 79925
 T: (915) 881-8765
mxsales@amadamiyachi.com

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